- WAC 296-806-47508 Follow these requirements for feed roll guarding. (1) You must make sure that feed rolls have a hood or guard to prevent the operator's hands from coming in contact with the in-running rolls at any point.
 - (2) You must make sure that the guard meets **ALL** of the following:
 - (a) Is constructed of heavy material, preferably metal.
- (b) The bottom of the guard comes down to within three-eighths inch of the plane formed by the bottom or working surfaces of the feed rolls. When the three-eighths inch distance is increased to three-quarter inch, the lead edge of the hood must be extended to five and one-half inches or more in front of the nip point between the front roll and the work.

[Statutory Authority: RCW 49.17.010, 49.17.040, 49.17.050, 49.17.060. WSR 15-24-102, § 296-806-47508, filed 12/1/15, effective 1/5/16; WSR 04-14-028, § 296-806-47508, filed 6/29/04, effective 1/1/05.]